Name	Woven Nylon Br	oadloom	Carpet						1.0
Product ID	Woven Carpet		Classificati	on	09 68 16.00 Carpeting	Finishes: S	Sheet		Health Product DECLARATION
Website	www.mohawkgroup.com								
Manufacturer Address	Mohawk Group 266 South Industrial Blvd Calhoun, Ga. 30701	I.	Contact Na Title Phone Email	me	J. L. William Sr. Director I 706-624-263 jim_williams(R&D 39	nd.com		
Description	Woven Nylon Broadloom	Carpet							
Release Date	2015-01-19		■ Self-decla	ared					
Expiry Date	2018-01-19		☐ Second F	Partv	Certifier				
HPD URL	https://tool.hpdcollaborati	ve.org/upl	☐ Third Par	•	Certificate #	#			
	oads/files/hpds/18/982- 20150119151906.pdf		Tillia i ai	.y					
SUMMARY DISCL	OSURE								
The content of this pro	duct was assessed for h	ealth hazard	l warnings a	s required u	sing Pharos				
Residuals Disclosure Measured 100 ppm (i	dogl)			sure of Inten	•	lients	■ Yes	_	No
☐ Measured 1000 ppm	ueai)			sure of Know	n Hazards		Yes	□ I	No
□ Predicted by process	chomistr.		Disclosure	Notes					
☐ As per MSDS (1,000	•								
□ Not disclosed	& 10,000 ppiii)								
Other									
NYLON $6,6$, NYLON 6 ,	g Order of Quantity PHTHALATE (PET) , STYI LIMESTONE; CALCIUM (E , 1-DODECANOL , 2,2,4	CARBONATE	E , PERFLUC	RINATED AL	KYL COMP				sodium 2-propenoate
Hazards		Highest co	ncern Green	Screen scor	e - List Trans	lator Unspe	cified		
PBT (Persistent	Development	☐ Neurotox	-	☐ Land toxic	-	☐ Multiple			
Bioaccumulative Toxic)	Reproductive	☐ Mammal		☐ Physical I		Unknow	'n		
□ Cancer	Endocrine	☐ Skin or E	ye	☐ Global wa	arming				
04.1001	Respiratory	☐ Aquatic t	oxicity	☐ Ozone de	epletion				
☐ Gene Mutation									
Total VOC Content Material (g/L) Regulatory (g/L) Notes	N/A N/A	-	roduct conta	nin exempt V s available?		■ N/A ■ N/A	□ Yes	_ l	
Certifications + Compli VOC Emissions Multi-attribute	ance CRI Green Label Plus - C NSF Sustainable Carpet - ANSI/NSF 140-2007e -	Assessment	Standard	VOC Conter		N/A Environme	ntal Claims	Verifica	ation

The HPD Standard is solely a declaration of product content and direct health hazards associated with exposure to its individual contents. It is not a full assessment of environmental impacts from the life cycle of this product. It is not an assessment of risks associated with actual use of the product. It does not address the potential health impacts of substances used or created during manufacture that do not appear in the final product as residuals, nor substances created during combustion or other degradation processes.

This Health Product Declaration was generated following the requirements of the noted Standard version and is valid for a total of three years after date of issue or three months after a substantive change of product contents occurs. Users should verify that this Health Product Declaration is compliant with the most current version of the HPD Standard. Accuracy of claims made in this Health Product Declaration is the sole responsibility of the listed manufacturer and certifier (if applicable). The HPD Collaborative does not warrant any claim made herein, explicit or implicit. The HPD Standard is an "open standard" developed and managed by the HPD Collaborative, a nonprofit organization. For more information, visit hpdcollaborative.org.

CONTENT IN DESCENDING ORDER OF QUANTITY

All ingredients must be assessed for health warnings against Priority Hazard Lists, regardless of disclosure level.

Priority Hazard Lists and information on the GreenScreen Benchmarks can be found at www.hpdcollaborative.org/hazardlists.

GS: GreenScreen Benchmark; **RC**: Recycled Content, **PC**: Post Consumer, **PI**: Post Industrial (Pre-consumer), **BO**: Both; **Nano**: comprised of nanoscale particles or nanotechnology

Name	CAS RN	% weight	GS	RC	Nano	Role	
Hazard A	Warning A						
Hazard B	Warning B						
Hazard C	Warning C						
Hazard D	Warning D						
Hazard E	Warning E						
Notes							
POLYETHYLENE TEREPHTHALATE (PET)	25038-59-9	15 - 25 %	LT-U	N	N	Backing Yarns	
None found	No warnings fo	und on HPD P	riority lists	3			
STYRENE BUTADIENE RUBBER (SBR)	9003-55-8	5 - 15 %	LT-U	N	N	Latex	
None found	No warnings found on HPD Priority lists						
2-Propenoic acid, ethyl ester, polymer with sodium 2-propenoate	26949-30-4	1 - 5 %	LT-U	N	N	Backing Yarns	
None found	No warnings found on HPD Priority lists						
Note tourid	140 Wairiings io	and on the Di	nority lists				
	32131-17-2	0 - 65 %	LT-U	N	N	Face Fiber	
IYLON 6,6			None found No warnings found on HPD Priority lists				
NYLON 6,6 None found	No warnings fo	und on HPD P	riority lists	3			
			-		in the car	pet sandwich.	
None found The range is controlled by the pattern and asthetics requested by the cu			-		in the car	pet sandwich.	
None found The range is controlled by the pattern and asthetics requested by the cu	stomer. The fiber I	ayer is the high	LT-U	PI			
The range is controlled by the pattern and asthetics requested by the cu	stomer. The fiber I 25038-54-4 No warnings fo	0 - 65 %	LT-U	PI	N	Face Fiber	

None found	No warnings found on HPD Priority lists						
PERFLUORINATED ALKYL COMPOUNDS, SHORT-CHAIN		0 - 0.01 %	LT-U	N	U	Soil Resistance	
None found	No warnings f	ound on HPD P	riority lists	3			
I-PHENYLCYCLOHEXENE	4994-16-5	R				Contaminant	
None found	No warnings f	ound on HPD P	riority lists	3			
1-DODECANOL	112-53-8	R	LT-U			Unknown	
None found	No warnings found on HPD Priority lists						
2,2,4,6,6-pentamethylheptane	13475-82-6	R	LT-U			Unknown	
None found	No warnings f	No warnings found on HPD Priority lists					
PROPYLENE GLYCOL	57-55-6	R	LT-U			Unknown	
	NI.	No warnings found on HPD Priority lists					

CERTIFICATIONS AND COMPLIANCE

Certifying Party = First: Manufacturer's self-declaration; Second: Verification by trade association or other interested party; Third: Verification by independent certifier (ideal).

Applicable facilities = Manufacturing sites to which testing applies.

Туре	Standard or Certification	Certifier or Laboratory						
	Certifying Party	Issue Date	Expiry Date	Certificate URL				
	Applicable Facilities							
	Notes							
VOC Emissions	CRI Green Label Plus - Carpet	Carpet & Rug Institute (CRI)						
	2nd party industry based certification	2014-09-30	2015-09-30	www.mohawkgroup.com				
	landrum SC., Chattsworth Ga.							
VOC Content	N/A							
Recycled Content	Not tested							

Multi-attribute	NSF Sustainable Carpet Assessment Stan	ndard - ANSI/NSF 14	40-2007e - Gold	NSF International for the Carpet & Rug Institute				
	3rd party independent certification	2009-08-17	2015-12-31	www.mohawkgroup.com				
	Landrum, SC.							
Multi-attribute	Environmental Claims Verification			UL Environment Inc.				
	3rd party independent certification	2009-11-08	2015-11-14	www.mohawkgroup.com				
	Landrum Sc, Lyerly Ga, Glasgow Va, Chattsworth ga							

ACCESSORY MATERIALS

This section is for additional products required by warranty or recommended by the manufacturer for installation (such as adhesives, fasteners, or factory coatings) or for maintenance, cleaning, or operations. Refer to Health Product Declarations, published separately, for a complete view of these products. Note: This declaration is not intended to address hazards of the installation process.

Required or Recommended Product	URL for Companion Health Product Declaration			
Condition when required or recommended and/or other notes				
Mohawk NuBroadlok Premium Adhesive (VOC 0.00 g/L)				
The use of Mohawk Group branded adhesives for installation is required to ensure the Mohawk Group. Failure to use Mohawk group branded adhesives will result				

NOTES

Woven carpet is one of the most sustainable flooring options, as it lasts up to 3 times longer than tufted carpet and has less impact on the environment. This is due to simpler yet sturdy construction, fewer material inputs, and less energy used during production. Because woven carpet lasts longer than other carpet constructions, it can outlive the building occupants, avoiding the need to replace it or recycle. Woven construction is the oldest method of producing textiles. In the weaving process, pile yarns are intricately interlaced into the foundation, creating a structure whereby backing and face yarns become one. The art of weaving allows for a construction that is denser than other carpet constructions, resulting in a beautiful carpet that retains its original appearance over time.